











Date: Wednesday, 4/26/2006 9:26:03 AM
 User: Linda Lacelle

Process Sheet


Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: K10003
Job Number	: 26848		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: 2-CUSTOM <i>K10003</i>
This Issue	: 4/26/2006 S.O. No. : N/A	Drawing Number	: DISASSEMBLE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <i>SEE ABOVE USER & DATE</i>	Due Date	: 5/3/2006 Qty: 2 Um: Each
Checked & Approved By	: _____		
Comment	: _____		

Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 REMOVE 2 X K10003 B25983 FROM STK	
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 REMOVE D2574 FROM KIT - ADD TO STOCK KEEP ALL OTHER PARTS IN KIT UNTIL NEW D2574 SADDLES ARE MADE TO ADD TO KIT D2574 B <i>26563</i> SEE ATTACHED ORIGINAL W/O	
3.0	D2574	Saddle, Aft, In
		
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Saddle, Aft, In	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 ADD NEW SADDLE TO KIT AND REPACKAGE PER PPP <i>using new d/w</i>	
5.0	DC	DOCUMENT CONTROL
		
	Comment: DOCUMENT CONTROL INSPECT LEVEL 21	

06/05/15
U. 05/15

Date: Tuesday, 7/25/2006 11:43:01 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: CUSTOM
Job Number	: 28028		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 7/25/2006 S.O. No. : N/A	Drawing Number	: Z_CUSTOM
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 7/25/2006 Type : N/A	Drawing Revision	: N/A
Previous Run	: 27979	Material	: N/A
Written By	: 	Due Date	: 8/1/2006
Checked & Approved By	:	Qty:	1 Um: Each
Comment	: Update D205-634 Skidtube With dsi 9344 & DSI9180 K10003		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D35331	Set Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Set Screw

Batch: B28029

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Update all kits D205-634-011 With Dsi9344 & dsi9180 Paperwork

Batch: B25952 B26870
 Batch: B26328 B26875 B26869
 Batch: B26310 B26332
 Batch: B25952 B25686

Batch: B26335
 Batch: B26867 x1 634
 Batch: B26339 x1 -D11
 Batch: B26331 x1
 Batch: B26330 x1
 Batch: B26333 x1
 Batch: B26334 x1 634
 Batch: B25818 -041-7 25817
 Batch: B25819
 Batch: 25690 -011 635
 Batch: 25691
 Batch: 25334
 Batch: 25333

Batch: B21821 -635-041
 Batch: B20000 -635-041
 Batch: B18148 -635-041
 Batch: B21564 -635-041

Update all kits K10003 With Dsi9344 & dsi9180 Paperwork

Batch: B26358 x3
 Batch: B26848 x2
 Batch: _____

06/07/27

Date: Monday, 2/27/2006 4:18:55 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 25983
 Estimate Number : 10532
 P.O. Number : N/A Part Number : K10003
 This Issue : 2/27/2006 S.O. No. : N/A Drawing Number : K10003 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B
 Previous Run : 25854 Material : N/A
 Written By : SEE COMMENT Below Due Date : 3/20/2006 Qty: 8 Um: Each
 Checked & Approved By : 06.02.28
 Comment : Est : 03.01.16 Reformat: Incorporated D205-641-011
 KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP K10003CHG004 for D205-634-011 and D204-635-011

DA 04/03/07

2.0 D2570 Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
24	D2570	Bushing	B25827

3.0 D2571 Saddle, Fwd, Out



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty	Part Number	Description	Batch
1	D2571	Saddle	B25828x3, B25829x3, B25996x2

4.0 D2572 Saddle, Fwd, In



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty	Part Number	Description	Batch
1	D2572	Saddle	B25997x2

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	D2573	Saddle, Aft, Out
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty	Part Number	Description	Batch
1	D2573	Saddle	B25998 X5

B25998 X5, B25861 X3 ✓

6.0	D2574	Saddle, Aft, In
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle, Aft, In

Pick:

Qty	Part Number	Description	Batch
1	D2574	Saddle	B25999 X5

B25999 X5, B26063 X3 ✓

7.0	D27361	Lug Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Lug Assembly

Pick:

Qty	Part Number	Description	Batch
1	D2736-1	Bracket	B24896

B24896 ✓

8.0	D27363	Lug Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Lug Assembly

Pick:

Qty	Part Number	Description	Batch
1	D2736-3	Bracket	B24375

B24375 ✓ 7m 1B24310

9.0	D2747	Set Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	B24693

B24693 ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



Seq. #:	Machine Or Operation:	Description :
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10.0	D2876	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)
Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	

B22182X14, B24851X2 ✓

11.0	D2877	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)
Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	

B22979X12, B24897X4 ✓

12.0	D2968041	Tow Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Tow Ring

Pick:

Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	

B24537 ✓

13.0	AN46A	Bolt
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)
Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-6A	Bolt	

M19278 ✓

14.0	AN446A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)
Bolt

Pick:

Qty	Part Number	Description	Batch
4	AN4-46A	Bolt	

M19714 ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN4-51A

Bolt

M18432 ✓

16.0

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN6-12A

Bolt

M18079x6

M10057558 ✓

17.0

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total: 256.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

32

AN960JD416

Washer

M19085 x6

M100575x250 ✓

18.0

AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

8

AN960JD616

Washer

M100035 ✓

19.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

1

AN970-4

Washer

2x M10536

6x M18918 ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 25983

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 232.0000 Each(s)

Nut

Pick:

Qty

Part Number

Description

Batch

29

MS21042L4

Nut (or MS21042-4)

M19099V

JL 06.04.10

21.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

Re 4/4/10 (8)

22.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Rev G

Re 4/4/10 (8)

23.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

206/04/11 (8)

Job Completion



u 0604-11